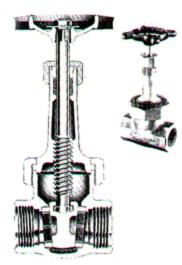
## Class

# 350

Lunkenheimer Bronze Gate Valves 350 lb SP 550°F 1000 lb WOG Screw-in bonnet Union bonnet/Bolted bonnet, Screw end





Rising stem Solid wedge disc Union bonnet 1/4-2 inches Fig 1962

Large sizes feature renewable nickel alloy discs and seats; smaller sizes have integral seats. Body design offers maximum resistance to distortion produced by internal pressure.

**Bodies** Full, cylindrical design for maximum strength, made of corrosion resistant Steam Bronze. Extra length pipe threads prevent pipe ends from jamming against seats.

Seats Two type available: <u>Renewable nickel alloy rings</u> In 1 inch and larger sizes.

<u>Integral seats</u> In smaller sizes are precision tapered for accurate seating.

Rising stem Solid wedge disc Bolted bonnet 21/2 and 3 inches Fig 1962

**Discs** Renewable nickel alloy. <u>Solid wedge</u> Accurately machined with disc-wing guides that conduct the disc to a firm, tight seat.

**Bonnets** Two types available: <u>Union Bonnets</u> Figure 1962, 1⁄4"-2" sizes, provide strong, safe reliable service in industrial use.

<u>Bolted bonnets</u> Figure 1962,  $2\frac{1}{2}$ " and 3" sizes , provide extra strength in larger sized valves.

**Repacking** Stuffing boxes are deep and valves are repackable under pressure when

wide open. Back seats above stem threads make scale formation unlikely and provide a tight seal.

**Stems** Resistant to wear, corrosion and embrittlement. Long, accurately machined threads provide full thread contact. Heavy, disc-stem connection withstands wearing action when opening valve and prevents stem failure under strain.

**Hexagon head glands** Permit the use of a light wrench to loosen and raise gland.

Non-slip handwheel Insures tight closing.

#### **Dimensions in inches Weights in Pounds**

Size	<sup>1</sup> / <sub>4</sub>	<sup>3</sup> / <sub>8</sub>	<sup>1</sup> / <sub>2</sub>	<sup>3</sup> / <sub>4</sub>	1	<b>1</b> <sup>1</sup> / <sub>4</sub>	1 <sup>1</sup> / <sub>2</sub>	2	<b>2</b> <sup>1</sup> / <sub>2</sub>	3
A	2 <sup>5</sup> / <sub>16</sub>	2 <sup>7</sup> / <sub>16</sub>	2 <sup>3</sup> / <sub>4</sub>	3 <sup>1</sup> / <sub>16</sub>	3 <sup>13</sup> / <sub>16</sub>	4 <sup>3</sup> / <sub>16</sub>	9 <sup>1</sup> / <sub>4</sub>	5 <sup>1</sup> / <sub>8</sub>	5 <sup>13</sup> / <sub>16</sub>	6 <sup>1</sup> / <sub>4</sub>
E	5 <sup>9</sup> / <sub>16</sub>	5 <sup>9</sup> / <sub>16</sub>	6 <sup>13</sup> / <sub>16</sub>	s <b>8</b>	9 <sup>1</sup> / <sub>4</sub>	10 <sup>5</sup> /8	12	14 <sup>7</sup> / <sub>16</sub>	16 <sup>7</sup> / <sub>16</sub>	18 <sup>9</sup> / <sub>16</sub>
F NRS	4 <sup>3</sup> / <sub>4</sub>	4 <sup>3</sup> / <sub>4</sub>	5 <sup>1</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>4</sub>	7 <sup>1</sup> / <sub>2</sub>	8 <sup>1</sup> / <sub>2</sub>	9 <sup>1</sup> / <sub>2</sub>	10 <sup>11</sup> / <sub>16</sub>	-	-
G	2 <sup>1</sup> / <sub>2</sub>	2 <sup>1</sup> / <sub>2</sub>	3	3 <sup>1</sup> / <sub>2</sub>	4 <sup>1</sup> / <sub>8</sub>	4 <sup>5</sup> / <sub>8</sub>	5 <sup>1</sup> / <sub>8</sub>	6	7	8
В	-	-	-	-	-	-	-	-	6 <sup>3</sup> / <sub>4</sub>	7 <sup>3</sup> / <sub>8</sub>
Fig 1962 Wt	1.9	2.0	2.7	4.5	8.0	10.4	18.7	24.4	36.0	49.0



#### **Principal Parts and Materials**

Part	Fig/Sizes	Material	ASTM
Body & Bonnet		S-1 Steam Bronze	B61
Disc		Nickel Alloy NT-4	-
Stem		Stemalloy, Rod (C875700)	B584
Seat Ring	≥ <u>1</u> " < 1"	Nickel Alloy NT-4 Bronze (Integral)	-
Packing	All	JC 168 Kevlar	-

These valves comply with ANSI B16.24 and MSS-SP-80

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### CINCINNATI VALVE COMPANY LICENSEE OF LUNKENHEIMER VALVES

P.O. BOX 141451 . CINCINNATI, OH 45250-1451 . U.S.A. PHONE: 513-471-8258 . FAX: 513-471-8327