

PLUG COCKS

150 lb WOG

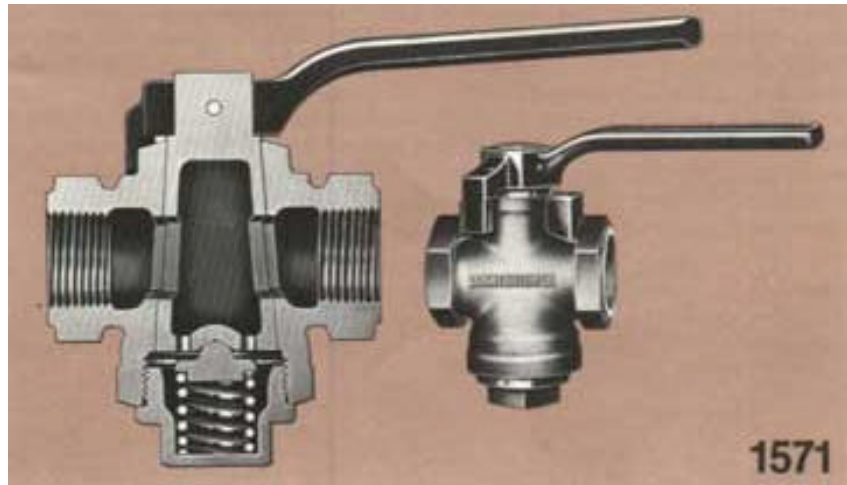
Figure 1571 is designed to efficiently shut off compressed air and minimize costly leakage. (See chart below.) A proper bearing between the plug and the body is automatically maintained by a self-adjusting spring of austenitic stainless steel and by line pressure acting on the enlarged end of the plug.

Levers: Malleable iron. Line with pipe in open position. Stop lugs on the body act as positive open and closed stops.

Bodies: ASTM B62 type T-1 composition bronze.

Plugs: H-1 high-leaded bronze alloy, for extra resistance to wear.

Installation note: If male ends are desired, insert extra-strong pipe nipples in the pipe ends.



Dimensions in inches/Weights in pounds

Size	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
End to End	2 3/16	2 3/8	2 11/16	2 7/8	3 1/4	4 1/16	4 9/16	5 3/8
Control of Key to End of Lever	3 1/2	3 1/2	4	4 3/4	5 1/2	6 1/4	7	11
Fig 1571, Wts	1.0	1.0	1.4	2.3	3.4	5.7	8.1	16.0

Cost of Air Leakage

Diameter Inches	AREA OF LEAK	AIR
	Number of cubic feet per month at 75 psi pressure	Total cost of waste per month at 31c per 1000 cubic feet
1/2	13,468,000	\$4,175.00
3/8	7,558,500	2,342.98
1/4	3,366,990	1,043.46
1/8	824,570	255.44
1/16	213,000	66.05
1/32	52,910	16.12

Fig 1181 cock levers Used to open or close square-headed plug cocks. To order the correct lever for a certain pattern and size of cock, refer to the table and description pertaining to that cock.

Lunkenheimer cock levers are made of malleable iron.



Cock levers

Dimensions in inches/Weights in pounds

Size	Number	1	2	3	4	5	6	7	8
Cross Flats of Hole in Lever		5/16	3/8	1/2	19/32	21/32	25/32	29/32	13/32
Central of Hole to End of Lever		2 5/8	3 3/16	3 3/4	4 11/16	5 5/8	6 5/8	7 1/2	8 9/16
Fig 1181, Wts		0.1	0.1	0.2	0.2	0.4	0.5	0.7	1.0